This course proposal form should be completed when introducing a new course or a revision of an existing course. The proposal will be reviewed by the Committee on Curriculum, or, in the case of minor revisions, will be approved administratively by the Associate Provost for Instruction.

This Course Proposal must be completed according to the guidelines provided in Course Proposal Form – Instructions and Guidance. Please see the last page of Course Proposal Form – Instructions and Guidance, for instructions on how this Course Proposal should be submitted to the Committee on Curriculum for review.

Date: October 7, 2019

1. Course Information:

1.1 Course Prefix and Number: BPE 422
   Course Title: Chemical Reaction Engineering and Process Safety
   (If a new or renumbered course, please check with the Registrar regarding the use or reuse of the course number)

1.2 ☑ This is a New Course.
   OR
   ☐ This is a Major Course Revision
   OR
   ☐ This is a Minor Course Revision

   If this is a Course Revision, please see Course Proposal Form – Instructions and Guidance to determine if your revision is major or minor. Indicate below the reason(s) for the revision.

(Please check all that apply)

- [ ] Course Number/Division  - [ ] Learning Outcomes  - [ ] Institutional Resources
- [ ] Title  - [ ] Concepts, Content  - [ ] Semester Offered
- [ ] Credit hours  - [ ] Catalog Description  - [ ] Course Inactivation
- [ ] Pre- or Co-requisite(s)  - [ ] Instructional Methods  - [ ] Course Reactivation
- [ ] Format  - [ ] General Education

1.3 General Education knowledge and skills area (if applicable): If none, check here ☑

- [ ] American History  - [ ] Humanities  - [ ] Other World Civilizations
- [ ] The Arts  - [ ] Mathematics  - [ ] Social Sciences
- [ ] Basic Communication  - [ ] Natural Sciences  - [ ] Western Civilization
2. Proposer Need Statement:

2.1 Describe why this course (or course revision) is needed to meet current or proposed goals and outcomes of the program or College, and, if a revision, provide an explanation of and justification for the revision.

In the current courses at ESF, there are no Chemical Reaction Engineering & Process Safety other than minor coverage in BPE 421. This course is intended to provide students with core Chemical Engineering content in the curriculum.

2.2 List the pre-requisite or co-requisite courses (taught within the home department or taught by another department) and explain their relationship to the proposed course. BPE 322. This course provides students with a foundation in chemical reaction engineering kinetics, reactor design and process safety analysis.

2.3 Explain the impact of this course in meeting the goals and outcomes of other Departments/programs (if any). N/A

2.4 If the proposed course is designed to fulfill SUNY General Education Requirements, the Associate Provost for Instruction must review this proposal to ensure that General Education Requirements will be met for the specified knowledge area (See Instructions and Guidance). Please provide an explanation of how this course fulfills SUNY General Education Requirements.

2.5 What are the staffing requirements (instructor, TA, Lab tech, etc.) for this course? If a new course, are there new staffing needs or are there adequate staff members already in place? If a revised course, are there additional staffing needs? TA support. When faculty replacement occurs, emphasis will be made to support the Chemical Engineering core courses, including this course.

2.6 What Department (or extra-Department) resources are or will be made available to support the course or course revision? Classroom.

2.7 Anticipated Enrollment (enter where applicable)

<table>
<thead>
<tr>
<th>Semester</th>
<th>Enrollment</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fall Semester</td>
<td>10-50</td>
</tr>
<tr>
<td>Spring Semester</td>
<td></td>
</tr>
<tr>
<td>Summer Semester</td>
<td></td>
</tr>
</tbody>
</table>

2.8 Anticipated frequency of class meetings. 3 hours per week of lecture.
3. DETAILED COURSE DESCRIPTION

3.1 COURSE IDENTIFICATION AND FORMAT:

3.1.1 Course Prefix and Number: BPE 422
3.1.2 Course Name: Chemical Reaction Engineering and Process Safety
3.1.3 Credit Hours: 3
3.1.4 Semester (check all that apply): Fall ☒ Spring ☐ Summer ☐
3.1.5 Format (check as appropriate): Lecture ☒ Online ☐ Lab ☐ Field ☐ Other ☐ (explain)
3.1.6 Contact hours per week: 3 hours of lecture
3.1.7 Prerequisite(s) – if none, please enter "None" (Be specific, as Upper Division courses and Graduate courses will likely have some pre-requisite knowledge) BPE 322

3.2 SCOPE:

3.2.1 Level of Instruction (check one, or two if a shared resource course):
   - Lower Division ☐ Upper Division ☒
   - Beginning Graduate ☐ Advanced Graduate ☐

3.2.2 Relation to curriculum or to other ESF or Syracuse University courses:
   a. Is this a required course? No ☐ Yes ☒. If Yes, please list the program(s) for which it is a requirement: Chemical Engineering
   b. Is this an elective course within your department? No ☒ Yes ☐.
   c. Is enrollment in this course restricted? No ☒ Yes ☐. If Yes, please explain:
   d. Are other ESF or SU courses similar or identical to this course? No ☐ Yes ☒. If Yes, please identify the courses: CEN 587 in Chemical Engineering at SU
   e. Is this course a shared resource offering (i.e. is there a graduate or undergraduate concurrent offering)? No ☒ Yes ☐. If Yes, what is the course number of the concurrent offering?

3.3 STUDENT LEARNING OUTCOMES:

Identify the student learning outcomes associated with this course. At the completion of this course, the student will have the ability to

1. Formulate and solve chemical reactor performances analytically, numerically and/or graphically.

2. Apply the principles of chemical reaction engineering and/or reactor design, including mass and energy conservations, reactor arrangements, flow and mixing conditions, feed and thermal stability, sustainability and multiple steady states

3. Employ reaction engineering principles to optimize reactor design and/or operations to meet requirements such as public health and safety, and global, cultural, social, environmental, economic.
4. Recognize the ethical and professional responsibilities of chemical engineers and make informed judgments, considering the global, economic, environmental, and societal impacts in reaction engineering and/or reactor design.

5. Analyze chemical hazards: biohazard and reactive hazard with the elements / principles of process safety such as stability, containment, concentration and amount of source

3.4 **MAJOR CONCEPTS, PROCESSES or TOOLS:**

Identify the course content and themes (e.g. Table of Contents) consistent with the learning domains and outcomes.

1. Perform mass and energy balances for batch and flow reactors

2. Analysis of batch reactors: isothermal and nonisothermal operations.

3. Analysis of flow reactors: isothermal and nonisothermal operations.

4. Examination of reactor stability, control and reactor runaway.

5. Introduction to reactive hazards and process safety.

6. Investigation of heterogeneous reactions.

3.5 **INSTRUCTIONAL METHODS:**

Identify the methods used to meet the course outcomes, as well as the principal instructional methods. 3 hours of lectures per week by the instructor. Instructor will provide lectures with slides, class home work assignments, exams. Senior undergraduate / entry level graduate homework problems, including open-ended problems, will be assigned to students.

3.6 **CATALOG DESCRIPTION**

Provide the course description using the precise format to be included in the ESF catalog (i.e. course number and title; format; brief description; semester(s) offered; and pre-/co-requisites). Please do not exceed 1000 characters.

BPE 422. Chemical Reaction Engineering and Process Safety (3)

Three hour of lecture per week. Main topics of coverage include conversion and reactor sizing, isothermal and non-soothermal reactor peration/design for flow and batch systems, multiple reactions, introduction to heterogeneous reactor design, sustainability and stability, reactor runaway, reactive hazard and process safety. Fall.

Pre-requisite: BPE 322.

3.7 **COURSE HISTORY:**

Provide the dates of prior approval of this course, and its revision history.
New - Proposed: 11/4/2019
3.7.1 **Relationship to current ESF courses**

This course is replacing a current ESF course  [ ] YES  [x] NO

If NO, then proceed to section 4 below.

If YES, then provide below the number and name of the course to be deactivated and removed from the catalog once this course proposal has been approved:

Course Number (of the course to be replaced)
Course Name (of the course to be replaced)

If the course to be replaced is used by departments other than the department sponsoring this proposal, please indicate below which departments are affected and the date they were notified about the course replacement.

Department:          Date of Notification:
Department:          Date of Notification:
Department:          Date of Notification:
Department:          Date of Notification:
4. Institutional Impacts:

This section pertains to forecasting institutional resource needs to support the course or course revision. Provide clear statements regarding the needs and current availability (or absence) of resources. Note that, if this is a course revision, only the impacts of the revision should be included.

Staffing needs: Instructor

Classroom resources (e.g. physical facilities in a laboratory, lecture hall, flexible space, academic computing): Lecture hall

Technology Resources: Projector, black/white board

Computing Resources (software licensing, hardware, access): Microsoft Office

Library Resources (subscriptions, services): No

Transportation Requirements (budget, fees, fleet vehicles): No

Forest Properties or Field Practicum Facilities: No
5. Health and Safety Considerations:

Will any of the conditions or situations outlined below be present in association with the course? Yes / No

5.1. Will substances with any of the following properties be used during instruction: flammability, toxicity, corrosivity, reactivity, registered pesticide, legally controlled, or other characteristics with the potential to cause harm or injury? ☐ / ☒

5.2. Will any physical hazards be present during instruction? (e.g., machines that need safety guards; razor blades or syringes; compressed gases, etc.). ☐ / ☒

5.3. Will any biological hazards be present during instruction? (e.g., handling animals (rabies or hantavirus); cultures or stocks of infectious agents (fungal spores, viruses, bacteria, etc.). ☐ / ☒

5.4. Will any radiation hazards be present during instruction? (e.g., radioisotopes, X-rays, ultraviolet rays, lasers, etc.). ☐ / ☒

5.5. Will any electrical equipment that, due to its design, location, or method of use, pose any threat to safety during instruction? (Give considerable thought to electrical use outdoors, or any potentially wet location.). ☐ / ☒

5.6. Will there be any personal safety issues related to the class? (e.g., due to time of day or location, at the end of any organized class exercise, will students be in danger of physical assault, etc.). ☐ / ☒

5.7. Will any students be driving official state or research sponsored land or water vehicles during any class or instructional exercise? ☐ / ☒

5.8. Will any type of personal protective equipment be necessary during class exercises? (e.g., hard-hats, eye/face protection, hearing protection, hand/foot protection, lab coat, visibility clothing, etc.) ☐ / ☒

If the answer was “Yes” to any of the HEALTH AND SAFETY questions, please explain:

For lab and field courses to which all answers are “no”, you should explain that here, also. Normally, we would expect some safety precautions for such courses.
6. Coordination and Consultation

Emails/letters, as noted below and attached to this proposal, or signatures below, indicate that the affected departments, programs or units have been notified of this proposal and have had an opportunity to assess the impact of the proposal on their respective units.

Affected Academic Department(s) or Program(s) – other than the sponsoring department:

Department/Program 1
Name of Chair/Program Director
Chair Signature
Date

Department/Program 2
Name of Chair/Program Director
Chair Signature
Date

Department/Program 3
Name of Chair/Program Director
Chair Signature
Date

[if more than three Departments/Programs, please continue on a separate page]

Other Units:

Associate Provost for Instruction & Dean of the Graduate School (for Gen Ed courses only)
Date

Registrar
Date

Library Director
Date

Computing and Network Services
Date

Physical Plant
Date

Forest Properties
Date

Environmental Health and Safety
Date
7. Proposer Information and Sponsoring Department Chair Affirmation:

Contact Person:
Name: Shijie Liu _______________________________ Department: Paper and Bioprocess Engineering ____________________________
Email: sliu@esf.edu _______________________________
Phone: 6885 ____________________________

This proposal has been reviewed and approved by the sponsoring Department. Affected departments have been notified and given the opportunity to provide feedback. Department resources are or will be made available to support the course, or a plan is in place to meet the resource needs as identified in the Institutional Impacts section of this proposal (see Section 4, above).

Name: ___________________________________________ Date: ______
Department Chair (or designated curriculum representative)

Signature: ___________________________________________ Or letter attached □
Department Chair (or designated curriculum representative)

8. Approvals:

__________________________________________________ ____________ ______
Curriculum Committee        Date

__________________________________________________ ____________ ______
Faculty Governance        Date

__________________________________________________ ____________ ______
Provost        Date